

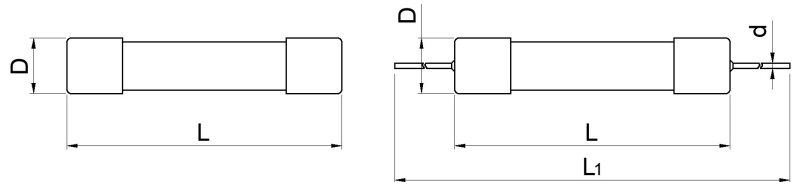
# Miniature Fuses

## Cartridge Fuse-links (CFL)

## SCF632A(P) Series, High Speed, Ceramic Tube



### Dimensions (mm)



L	L <sub>1</sub>	D	d
31.8 ± 1.0	108 ± 2	Φ6.35 ± 0.20	< 20 A: Φ0.80 ± 0.05 ≥20 A ~ 30 A: Φ1.00 ± 0.05

### Description

Φ6.35 × 31.8 mm, High Speed, high breaking capacity cartridge fuse, designed to IEC, GB/T and UL standards.

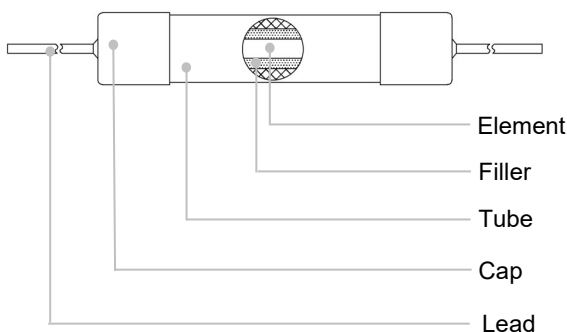
### Key Features

- Body Size: Φ6.35 × 31.8 mm
- High Breaking Capacity
- Ceramic Tube Construction
- Low I<sup>2</sup>t, Quick Break
- Designed to UL 248-14 / IEC 60127-7 / GB/T 9364.7
- Lead-free (Pb-free)
- RoHS and REACH Compliant

### Applications

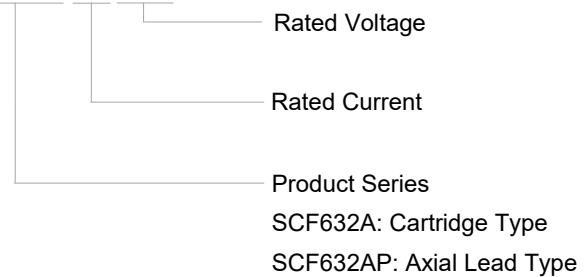
- Uninterruptible Power Supplies (UPS)
- Three-phase Power Supplies
- Industrial Control Panels
- Motor Protection
- Variable Frequency Drives
- Power Conversion Equipment such as Inverters, Rectifiers, etc.
- Energy Storage and Battery Management Systems
- Charging Pile

### Structure



### Product Number System

SCF632A30A500V



### Time/Current Characteristic

% of Ampere Rating	Ampere Rating	Opening Time
100%	15 A~30 A	4 hours, Min.
150%	15 A~30 A	30 minutes, Max.
200%	15 A~30 A	30 minutes, Max.
300%	15 A~30 A	10 seconds, Max.

### Agency Approvals




Agency Symbol	The file No. and certification No. obtained by SETsafe SETfuse	Ampere Range
	Pending	15 A ~ 30 A
	Pending	15 A ~ 30 A
	Pending	15 A ~ 30 A

Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Specifications

Series	Rated Current	Rated Breaking Capacity <sup>a</sup>	Average Typical Melting $I^2t$ <sup>b</sup>	Agency Approvals			Environmental	
	(A)			 US			RoHS	REACH
SCF632A(P)	15	10 kA @ 500 / 400 / 350 / 300 / 250 VAC 30 kA @ 600 / 500 / 400 / 350 / 300 / 250 VDC	69	○	○	○	●	●
SCF632A(P)	16		71	○	○	○	●	●
SCF632A(P)	20		140	○	○	○	●	●
SCF632A(P)	25		210	○	○	○	●	●
SCF632A(P)	30		280	○	○	○	●	●

Remark:

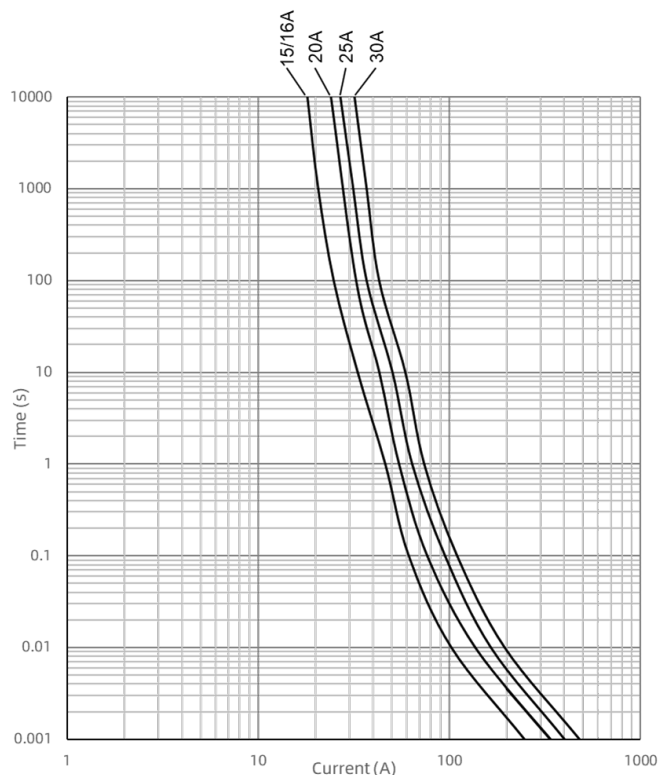
a: Third party test report, b:  $I^2t$  value is measured at 10  $I_N$ .

○: Pending.

●: RoHS and REACH Compliant.

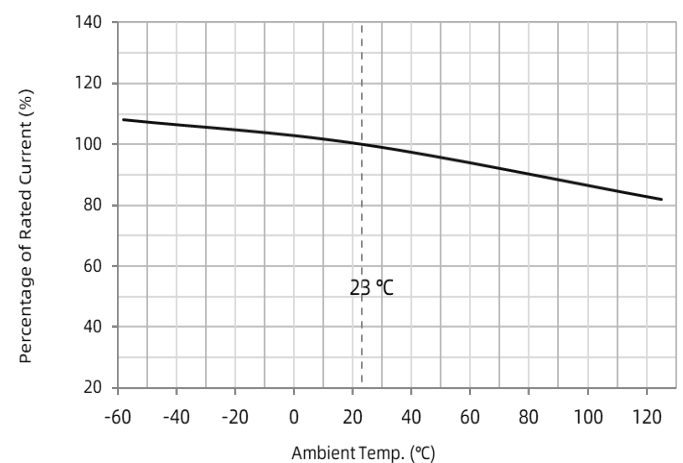
Time Current Curve

For Reference Only



Rated Current Derating Curve

For Reference Only



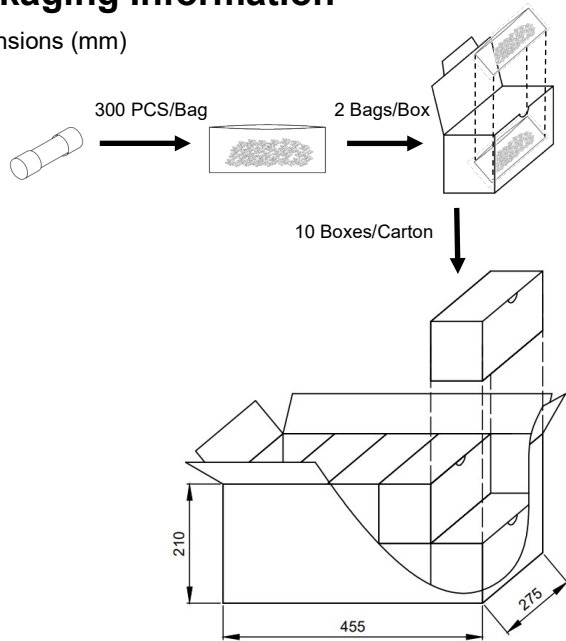
# Miniature Fuses

## Cartridge Fuse-links (CFL)

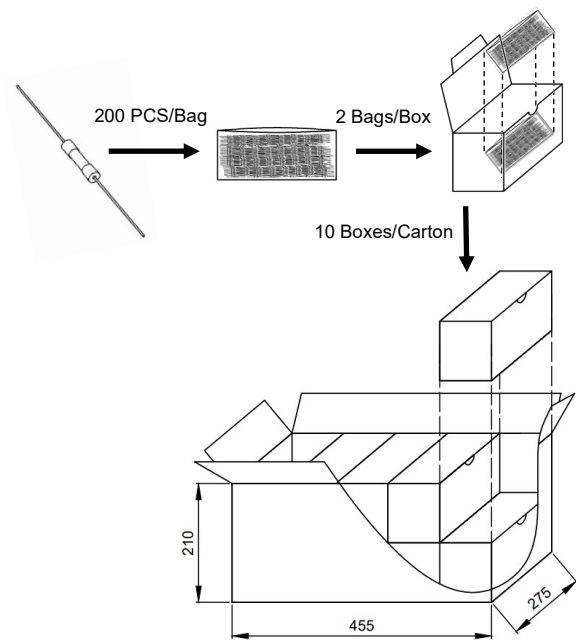
SCF632A(P) Series, High Speed, Ceramic Tube

### Packaging Information

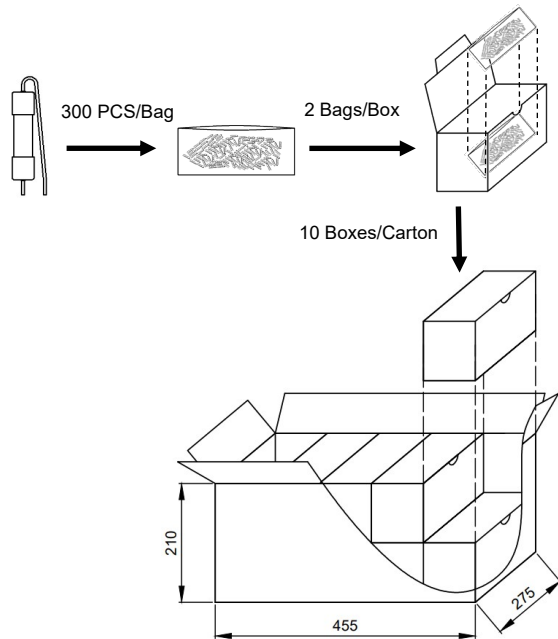
Dimensions (mm)



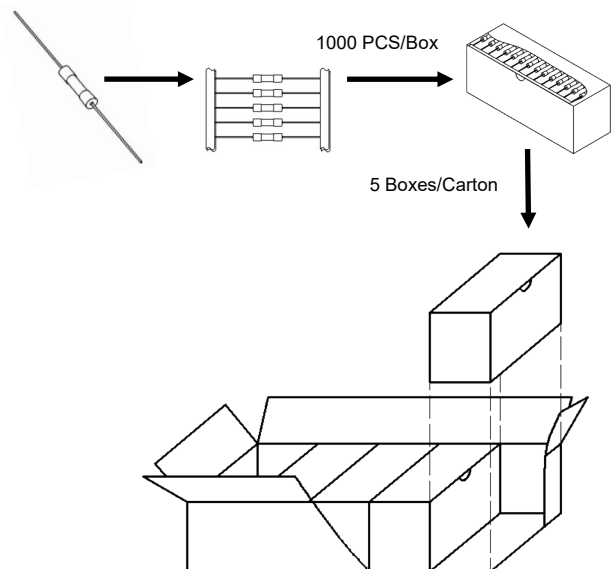
Cartridge Type			
Item	PE Bag	Box	Carton
Q'ty (PCS)	300	600	6,000
Gross Weight (kg)		18.5×(1±10%)	



Axial Lead Type			
Item	PE Bag	Box	Carton
Q'ty (PCS)	200	400	4,000
Gross Weight (kg)		15×(1±10%)	



Bending Molding Type (Vertical or Horizontal)			
Item	PE Bag	Box	Carton
Q'ty (PCS)	300	600	6,000
Gross Weight (kg)		20×(1±10%)	



Taping Type		
Item	Box	Carton
Q'ty (PCS)	1,000	5,000
Gross Weight (kg)		18×(1±10%)



# ATTENTION

## Inspection

### Cold Resistance Test

- a. Applied current shall be less than 10% of rated current, at ambient Temp. of  $(23 \pm 2) ^\circ\text{C}$ .
- b. 4-Wire Resistance Measurement.

## Usage

- a. Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- b. The air pressure is 80 kPa to 106 kPa, corresponding to the altitude of +2000 m to -500 m.

## Replacement

For safety reasons, the Fuse is a non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

## Storage

Fuse storage should avoid high temperature, high humidity, direct sunlight, and corrosive gases, so as not to affect the solderability of the lead wire. Please use them up within 1 year after receiving the goods.

## Installation

Do not apply mechanical stress to the fuse body during or after the installation.

## Installation Position

Do not install the fuse on an assembly that may often subject to severe continuous vibration or with corrosive gases ( $\text{NH}_3$ ,  $\text{SO}_2$ ,  $\text{Cl}_2$  etc.).

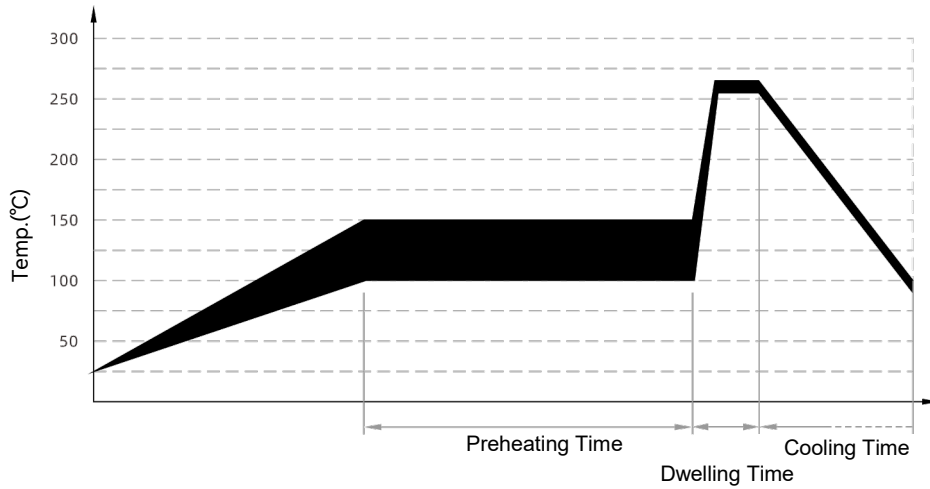
Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

## Soldering Parameters

Wave soldering Parameters (For Reference Only)



Item	Temp. (°C)	Time (second)
Preheating	100 ~ 150	60 ~ 180
Dwelling	255 ~ 265	4 ~ 8

### Recommended Soldering Parameters

Solder Iron Temp.: (350 ± 5) °C

Soldering Time: 5 seconds, Max.

## Lead Wire Bending

If the lead wire has to be bent, please pay attention to the distance between body and the bending point. Refer to the following table.

Axial Type			
d	≤ Φ 1.0 mm	> Φ 1.0 mm	
L	≥ 3 mm	≥ 5 mm	

### Glossary

Item	Description
<b>Fuse</b>	<p>A device, by the fusing of one or more of its specially designed and proportioned components, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time.</p> <p>—(IEC 60127)</p>
<b>Rated Current</b>	<p>The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current, this rating can be identified with a numeric, alpha, or color code mark.</p> <p>—(IEC 60127)</p>
<b>Rated Voltage</b>	<p>A Max. open circuit voltage in which a fuse can be used, yet safely interrupt an overcurrent. Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely.</p> <p>—(IEC 60127)</p>
<b>Ampere Squared Seconds <math>I^2t</math></b>	<p>The melting, arcing, or clearing integral of a fuse, termed <math>I^2t</math>, is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting <math>I^2t</math>, arcing <math>I^2t</math> or the sum of them, clearing <math>I^2t</math>.</p> <p>—(IEC 60127)</p>
<b>Overload</b>	<p>Can be classified as an overcurrent which exceeds the normal full load current of a circuit by 2 to 5 times its magnitude and stays within the normal current path.</p> <p>—(UL 248)</p>
<b>Overcurrent</b>	<p>A condition which exists in an electrical circuit when the normal load current is exceeded. Overcurrent take on two separate characteristics-overloads and short circuits.</p> <p>—(UL 248)</p>
<b>Short Circuit</b>	<p>An overcurrent that leaves the normal current path and greatly exceeds the normal full load current of the circuit by a factor of tens, hundreds, or thousands times.</p> <p>—(UL 248)</p>
<b>Breaking Capacity of a Fuse-link</b>	<p>Value (r.m.s. for AC) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour.</p> <p>—(IEC 60127)</p>

### Reliability Test



No.	Items	Inspection Standards	Standards
1	High Temp. Test	<p>Test Condition:  Temperature: <math>(105 \pm 2) ^\circ\text{C}</math>  Time: 1000 hours</p> <p>Test Requirement:  After the test, the voltage drop shall not have changed by more than 10% of the value measured before the test.  The clearing time of the fuse shall be in range.</p>	<p>MIL-STD-202(Test Method 108)  GJB360B(Test Method 108)</p>
2	High Humidity Test	<p>Test Condition:  Temperature: <math>(40 \pm 2) ^\circ\text{C}</math>  Humidity: 90% to 95%  Time: 96 hours</p> <p>Test Requirement:  After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test.  The clearing time of the fuse shall be in range.</p>	<p>MIL-STD-202(Test Method 103)  GJB360B(Test Method 103)</p>
3	Thermal Shock Test	<p>Test Condition:  Per Cycle:  <math>-55 ^\circ\text{C}</math> / 30 minutes, <math>125 ^\circ\text{C}</math> / 30 minutes  Time: 100 Cycles</p> <p>Test Requirement:  After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test.  The clearing time of the fuse shall be in range.</p>	<p>MIL-STD-202(Test Method 107)  GJB360B(Test Method 107)</p>

Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Cartridge Fuse-links ( CFL ) Features & Model List Overview

额定电流 Rated Current $I_n$ ( A )	Model				Remark: Please refer to each product series specification page for complete models
50.00	○	○	○	○	
40.00	○	○	○	○	
30.00	SCF632A30A	SCF632AP30A	SCF63230A	SCF632P30A	
25.00	SCF632A25A	SCF632AP25A	SCF63225A	SCF632P25A	
21.00	○	○	SCF63221A	SCF632P21A	
20.00	SCF632A20A	SCF632AP20A	SCF63220A	SCF632P20A	
16.00	SCF632A16A	SCF632AP16A	SCF63216A	SCF632P16A	
15.00	SCF632A15A	SCF632AP15A	SCF63215A	SCF632P15A	
13.00	○	○	○	○	
12.50	○	○	SCF63212.5A	SCF632P12.5A	
12.00	○	○	SCF63212A	SCF632P12A	
10.00	○	○	SCF63210A	SCF632P10A	
8.00	○	○	SCF6328A	SCF632P8A	
7.00	○	○	○	○	
6.30	○	○	SCF6326.3A	SCF632P6.3A	
6.00	○	○	SCF6326A	SCF632P6A	
5.00	○	○	SCF6325A	SCF632P5A	
4.00	○	○	SCF6324A	SCF632P4A	
3.15	○	○	SCF6323.15A	SCF632P3.15A	
3.00	○	○	○	○	
2.50	○	○	SCF6322.5A	SCF632P2.5A	
2.00	○	○	SCF6322A	SCF632P2A	
1.60	○	○	SCF6321.6A	SCF632P1.6A	
1.25	○	○	SCF6321.25A	SCF632P1.25A	
1.00	○	○	SCF6321A	SCF632P1A	
0.80	○	○	○	○	
0.63	○	○	○	○	
0.50	○	○	○	○	
0.40	○	○	○	○	
0.315	○	○	○	○	
0.25	○	○	○	○	
0.20	○	○	○	○	
0.16	○	○	○	○	
0.125	○	○	○	○	
0.10	○	○	○	○	
$U_r$ Rated Voltage	(VAC) (250 ~ 500) VAC (VDC) (250 ~ 600) VDC		(250 ~ 600) VAC (250 ~ 600) VDC		
Time Feature	/		/		
Tube Material	Ceramic				
Standards	IEC / UL				
Breaking Capacity	10 kA ~ 30 kA		1000 A ~ 50 kA		
Physical Size ( mm )	Φ6.35 × 31.8				
Product Structure	<div></div>				

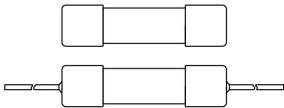

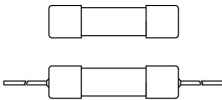


Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Cartridge Fuse-links ( CFL ) Features & Model List Overview

Rated Current $I_n$ (A)	50.00	SCF625F50A	SCF625PF50A	○	○	○
	40.00	SCF625F40A	SCF625PF40A	○	○	○
	30.00	SCF625F30A	SCF625PF30A	○	○	○
	25.00	SCF625F25A	SCF625PF25A	○	○	○
	21.00	○	○	○	○	○
	20.00	SCF625F20A	SCF625PF20A	○	SGF520-20A (-L)	SGT520-20A (-L)
	16.00	SCF625F16A	SCF625PF16A	○	SGF520-16A (-L)	SGT520-16A (-L)
	15.00	SCF625F15A	SCF625PF15A	○	SGF520-15A (-L)	SGT520-15A (-L)
	13.00	○	○	SC625FM13A	○	○
	12.50	SCF625F12.5A	SCF625PF12.5A	○	SGF520-12.5A (-L)	SGT520-12.5A (-L)
	12.00	SCF625F12A	SCF625PF12A	○	SGF520-12A (-L)	SGT520-12A (-L)
	10.00	SCF625F10A	SCF625PF10A	SC625FM10A	SGF520-10A (-L)	SGT520-10A (-L)
	8.00	SCF625F8A	SCF625PF8A	○	SGF520-8A (-L)	SGT520-8A (-L)
	7.00	○	○	SC625FM7A	○	○
	6.30	SCF625F6.3A	SCF625PF6.3A	○	SGF520-6.3A (-L)	SGT520-6.3A (-L)
	6.00	SCF625F6A	SCF632PF6A	○	○	○
	5.00	SCF625F5A	SCF625PF5A	SC625FM5A	SGF520-5A (-L)	SGT520-5A (-L)
	4.00	○	○	○	SGF520-4A (-L)	SGT520-4A (-L)
	3.15	○	○	○	SGF520-3.15A (-L)	SGT520-3.15A (-L)
	3.00	○	○	SC625FM3A	○	○
	2.50	○	○	○	SGF520-2.5A (-L)	SGT520-2.5A (-L)
	2.00	○	○	○	SGF520-2A (-L)	SGT520-2A (-L)
	1.60	○	○	○	SGF520-1.6A (-L)	SGT520-1.6A (-L)
	1.25	○	○	○	SGF5201.25A (-L)	SGT520-1.25A (-L)
	1.00	○	○	○	SGF520-1A (-L)	SGT520-1A (-L)
	0.80	○	○	○	SGF520-800mA (-L)	SGT520-800mA (-L)
	0.63	○	○	○	SGF520-630mA (-L)	SGT520-630mA (-L)
	0.50	○	○	○	SGF520-500mA (-L)	SGT520-500mA (-L)
	0.40	○	○	○	○	○
	0.315	○	○	○	○	○
	0.25	○	○	○	○	○
	0.20	○	○	○	○	○
	0.16	○	○	○	○	○
	0.125	○	○	○	○	○
	0.10	○	○	○	○	○
$U_r$ Rated Voltage	(VAC)	250 VAC (75 ~ 400) VDC		264 VAC	250 VAC	
Time Feature		Fast Acting		Medium-Acting	Fast Acting	Time-Lag
Tube Material		Ceramic		Ceramic	Glass	
Standards		UL		IEC / BS	IEC / UL	
Breaking Capacity		300 A ~ 10 kA		6 kA	35 A ~ 200 A	
Physical Size (mm)		Φ6.35 × 25.4		Φ6.35 × 25.4	Φ5 × 20	
Product Structure						

Remark: Please refer to each product series specification page for complete models



Model

Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Cartridge Fuse-links ( CFL ) Features & Model List Overview

Rated Current $I_n$ (A)	Model				Remark: Please refer to each product series specification page for complete models
	SCF520F	SCF520PF	SCT520T	SCT520PT	
50.00					
40.00					
30.00			SCT520T30A	SCT520PT30A	
25.00	SCF520F25A	SCF520PF25A	SCT520T25A	SCT520PT25A	
21.00					
20.00	SCF520F20A	SCF520PF20A	SCT520T20A	SCT520PT20A	
16.00	SCF520F16A	SCF520PF16A	SCT520T16A	SCT520PT16A	
15.00	SCF520F15A	SCF520PF15A	SCT520T15A	SCT520PT15A	
13.00					
12.50	SCF520F12.5A	SCF520PF12.5A	SCT520T12.5A	SCT520PT12.5A	
12.00	SCF520F12A	SCF520PF12A	SCT520T12A	SCT520PT12A	
10.00	SCF520F10A	SCF520PF10A	SCT520T10A	SCT520PT10A	
8.00	SCF520F8A	SCF520PF8A	SCT520T8A	SCT520PT8A	
7.00					
6.30	SCF520F6.3A	SCF520PF6.3A	SCT520T6.3A	SCT520PT6.3A	
6.00					
5.00	SCF520F5A	SCF520PF5A	SCT520T5A	SCT520PT5A	
4.00	SCF520F4A	SCF520PF4A	SCT520T4A	SCT520PT4A	
3.15	SCF520F3.15A	SCF520PF3.15A	SCT520T3.15A	SCT520PT3.15A	
3.00	SCF520F3A	SCF520PF3A	SCT520T3A	SCT520PT3A	
2.50	SCF520F2.5A	SCF520PF2.5A	SCT520T2.5A	SCT520PT2.5A	
2.00	SCF520F2A	SCF520PF2A	SCT520T2A	SCT520PT2A	
1.60	SCF520F1.6A	SCF520PF1.6A	SCT520T1.6A	SCT520PT1.6A	
1.25	SCF520F1.25A	SCF520PF1.25A	SCT520T1.25A	SCT520PT1.25A	
1.00	SCF520F1A	SCF520PF1A	SCT520T1A	SCT520PT1A	
0.80	SCF520F800mA	SCF520PF800mA	SCT520T800mA	SCT520PT800mA	
0.63	SCF520F630mA	SCF520PF630mA	SCT520T630mA	SCT520PT630mA	
0.50	SCF520F500mA	SCF520PF500mA	SCT520T500mA	SCT520PT500mA	
0.40	SCF520F400mA	SCF520PF400mA	SCT520T400mA	SCT520PT400mA	
0.315					
0.25					
0.20					
0.16					
0.125					
0.10					
$U_r$ (VAC) Rated Voltage (VDC)	(125 ~ 600) VAC (125 ~ 600) VDC		(125 ~ 500) VAC (125 ~ 500) VDC		
Time Feature	Fast Acting		Time-Lag		
Tube Material	Ceramic				
Standards	IEC / UL				
Breaking Capacity	200 A ~ 5 kA		200 A ~ 10 kA		
Physical Size ( mm )	Φ5 × 20				
Product Structure	<div></div> <div></div>				

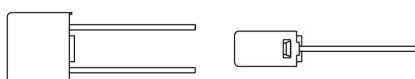
Remark: Please refer to each product series specification page for complete models

Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Sub-miniature Fuse-links ( SFL ) Feature & Model List Overview

Rated Current $I_n$ ( A )			Model
50.00	○		○
40.00	○		○
30.00	○		○
25.00	○		○
21.00	○		○
20.00	○		SPT478T20A
16.00	○		SPT478T16A
15.00	○		SPT478T15A
13.00	○		○
12.50	○		SPT478T12.5A
12.00	○		○
10.00	SPF478F10A		SPT478T10A
8.00	SPF478F8A		SPT478T8A
7.00	○		○
6.30	SPF478F6.3A		SPT478T6.3A
6.00	○		○
5.00	SPF478F5A		SPT478T5A
4.00	SPF478F4A		SPT478T4A
3.15	SPF478F3.15A		SPT478T3.15A
3.00	○		○
2.50	SPF478F2.5A		SPT478T2.5A
2.00	SPF478F2A		SPT478T2A
1.60	SPF478F1.6A		SPT478T1.6A
1.25	SPF478F1.25A		SPT478T1.25A
1.00	SPF478F1A		SPT478T1A
0.80	○		SPT478T800mA
0.63	○		SPT478T630mA
0.50	○		SPT478T500mA
0.40	○		SPT478T400mA
0.315	○		SPT478T315mA
0.25	○		SPT478T250mA
0.20	○		SPT478T200mA
0.16	○		SPT478T160mA
0.125	○		SPT478T125mA
0.10	○		SPT478T100mA
$U_r$ (VAC) Rated Voltage (VDC)	(125 ~ 400) VAC		
Time Feature	Fast Acting		Time-Lag
Tube Material	Plastic Case		
Standards	IEC / UL		
Breaking Capacity	35 A ~ 200 A		
Physical Size ( mm )	4 × 7 × 8		
Product Structure			

Remark: Please refer to each product series specification page for complete models

Remark: Please refer to each product series specification page for complete models

Miniature Fuses

Cartridge Fuse-links (CFL)

SCF632A(P) Series, High Speed, Ceramic Tube

Surface Mount Fuse-lings ( SMFL ) Feature & Model List Overview

Rated Current $I_n$ (A)	Model				Remark: Please refer to each product series specification page for complete models
50.00					
40.00			SCF1032F40A		
30.00			SCF1032F30A		
25.00			SCF1032F25A		
21.00					
20.00	SCF6125F20A		SCF1032F20A		
16.00	SCF6125F16A		SCF1032F16A		
15.00	SCF6125F15A		SCF1032F15A	SCT1032T15A	
13.00					
12.50	SCF6125F12.5A	SCT6125T12.5A	SCF1032F12.5A	SCT1032T12.5A	
12.00	SCF6125F12A	SCT6125T12A	SCF1032F12A	SCT1032T12A	
10.00	SCF6125F10A	SCT6125T10A	SCF1032F10A	SCT1032T10A	
8.00	SCF6125F8A	SCT6125T8A	SCF1032F8A	SCT1032T8A	
7.00					
6.30	SCF6125F6.3A	SCT6125T6.3A	SCF1032F6.3A	SCT1032T6.3A	
6.00					
5.00	SCF6125F5A	SCT6125T5A	SCF1032F5A	SCT1032T5A	
4.00	SCF6125F4A	SCT6125T4A	SCF1032F4A	SCT1032T4A	
3.15	SCF6125F3.15A	SCT6125T3.15A	SCF1032F3.15A	SCT1032T3.15A	
3.00	SCF6125F3A	SCT6125T3A	SCF1032F3A	SCT1032T3A	
2.50	SCF6125F2.5A	SCT6125T2.5A	SCF1032F2.5A	SCT1032T2.5A	
2.00	SCF6125F2A	SCT6125T2A	SCF1032F2A	SCT1032T2A	
1.60	SCF6125F1.6A	SCT6125T1.6A	SCF1032F1.6A	SCT1032T1.6A	
1.25		SCT6125T1.25A	SCF1032F1.25A	SCT1032T1.25A	
1.00		SCT6125T1A	SCF1032F1A	SCT1032T1A	
0.80		SCT6125T800mA		SCT1032T800mA	
0.63		SCT6125T630mA		SCT1032T630mA	
0.50		SCT6125T500mA		SCT1032T500mA	
0.40		SCT6125T400mA		SCT1032T400mA	
0.315		SCT6125T315mA		SCT1032T315mA	
0.25		SCT6125T250mA		SCT1032T250mA	
0.20		SCT6125T200mA		SCT1032T200mA	
0.16				SCT1032T160mA	
0.125				SCT1032T125mA	
0.10				SCT1032T100mA	
$U_r$ (VAC) Rated Voltage (VDC)	(125 ~ 350) VAC (24 ~ 125) VDC		(125 ~ 350) VAC (32 ~ 250) VDC		
Time Feature	Fast Acting	Time-Lag	Fast Acting	Time-Lag	
Tube Material	Ceramic				
Standards	IEC / UL				
Breaking Capacity	50 A ~ 500 A		100 A ~ 1000 A		
Physical Size (mm)	2.7 × 2.7 × 6.3		3.2 × 3.2 × 10.3		
Product Structure	